



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3284-009
Job Sheet 196514



Part No: D3284-009

Job Qty: 6 pcs

Part Name: Bearing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/14/19

Job Tracking No:

Created By: Chantal Lavoie

Due Date: 6/27/19

Description:

Type: Stock

Note: DWG REV B IPP Rev:A 04.05.13 New Issue KJ/DS IPP REV:B 11.02.25 AS PER DWG REV.B DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
100	Purchasing <i> Eagle Optics</i>	6 pcs		6/27/19	0.00	0.00	Purchasing - 1	<i>JS</i> JUN 25 2019
	<i>2019-06-14 POHBO43736 KH</i>				<i>x6</i>		Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	6 pcs		6/27/19	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	<i>JS</i> JUN 25 2019
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S193623



Part: D3284-009

Job No: 196514

Serial No/Batch: S193623

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 06/25/19

Plex 6/14/19 7:24 AM dart.lavoie.chanta

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120	QC 6	6 pcs	6/27/19	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
					QC 6 - 40
130	Packaging 3-1 - Stock - B4B	6 pcs	6/27/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
140	QC 21 - SA	6 pcs	6/27/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

DAS
61
9-89DAS
74 JUN 26 2019
9-89DAS
70 JUN 28 2019
9-89

Part Op 100 - (Purchasing) Issue P/O: _____ to Eagle Copters Order P/N: 47-140-252-5
 Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs) Ensure certificate of conformity is attached
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
047-140-252-005	Rod Bearing End D3284-009 \$120.00	6 pcs (1 ea)	100-Purchasing	5193622

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	047-140-252-005	6	0	0
Part Specifications				
Specifications could not be found.				

Plex 6/14/19 7:24 AM dart.lavoie.chantal

SPECIFICATION CONTROL DRAWING

DART P/N	SPECIFICATION
D3284-001 SLEEVE	ACS P/N B80702-1 PER ACS DWG B80702 REV. A
D3284-003 STUD	ACS P/N B80703-1 PER ACS DWG B80703 REV. A
D3284-005 STUD	ACS P/N B80704-1 PER ACS DWG B80704 REV. A
D3284-007 STUD	ACS P/N B80705-1 PER ACS DWG B80705 REV. B
D3284-009 BEARING	BHT P/N 47-140-252-5
D3284-011 BEARING	BHT P/N 205-060-101-001
D3284-021 TUBE ASSY	204-060-158-001 MODIFIED PER IIN-D205-708
D3284-023 BIPOD ASSY	204-060-155-001 MODIFIED PER IIN-D205-708
D3284-025 TRIPOD ASSY	204-060-157-001 MODIFIED PER IIN-D205-708
D3284-031 TUBE ASSY	205-060-107-001 MODIFIED PER IIN-D205-708
D3284-033 BIPOD ASSY	205-060-106-001 MODIFIED PER IIN-D205-708
D3284-035 TRIPOD ASSY	205-060-105-001 MODIFIED PER IIN-D205-708



NOTE:

FOR FUTURE PROCUREMENT, THE PURCHASE ORDER MUST SPECIFY THAT THE MATERIAL USED TO MANUFACTURE THE D3284-001/-003/-005/-007 PARTS MUST COMPLY WITH THE FOLLOWING SPECIFICATIONS:

AISI 4130 ROUND BAR PER AMS 6348/MIL-S-6758 WITH
 MIN Ft_u = 90 Ksi
 MIN Ft_y = 70 Ksi

EACH INDIVIDUAL ITEM TESTED BEFORE USE OR PROVEN TO EQUAL OR EXCEED THE ABOVE.

RELEASED

2010-03-25

B	ADD NOTE	RF	09.07.14
A	NEW ISSUE	KJ	04.05.06
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3284	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		ADJUSTABLE ENGINE MOUNT	NTS
DATE	09.07.14	COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043736



Supplier: EAC002-VU
Eagle Copters Maintenance Ltd.
823 McTavish Road N E
Calgary
AB
T2E 7G9 Canada
Phone: 403-250-7370

PO No: POHB043736
PO Date: 6/14/19
Due Date: 6/28/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

E-MAILED
2019-06-17

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
11	196514	047-140-252-005			Rod Bearing End D3284-009 AS PER DWG D3284 REV. B	Firmed	-	6/28/19	6 pcs	0 pcs	6 pcs	\$120.00/pcs	\$720.00
												Grand Total:	\$720.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

See e-mail.

Plex 6/14/19 1:23 PM Dart.Guerin.Kimberley

POHB043736 Eagle Copters Part# 047-140-252-005 Qty.6

□ 3 □ □

NB Natasha Belanger
Very good Thank you, Natasha Warehouse Receiver DART AEROSPACE T 1 61...

Tue 6/25/2019 10:57 AM

KG Kimberley Guerin
Tue 6/25/2019 10:42 AM
Natasha Belanger; Derick Paul; Jason Ler

□ □ □ □ □

scan package.pdf
4 MB

Hey,

Supplier has now forwarded me the attached documents which I've been advised should have been with the parts; these documents match what documentation we received on previous shipments from Eagle and should be all that is needed to receive.

Let me know if any issues.

Thanks,
Kim

Packing Slip



WORLDWIDE FLEET MANAGEMENT

823 McTavish Rd, NE
Calgary, Alberta T2E 7G9
Canada

Telephone: (403) 250-7370

Fax: (403) 250-7110

Shipment Number: SH#19-002209
Ship To: Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada
Phone: (613)632-5200

Shipment Date: June 18, 2019
Ship Via: FEDEX GROUND

Waybill: 775506883063

Item Part / Tool Number	Part / Tool Description	Current Location	Qty UOM	Serial Number	Lot Number/Tool ID
1 047-140-252-005 ✓ Type of sale: Outright	BEARING	Shipping Area	3 EA ✓	DAS 61 9-89	LT-17-004769
Sales Order Number: SO19-01024.001 Shipping Instructions: Ship June 18					
2 047-140-252-005 ✓ Type of sale: Outright	BEARING	Shipping Area	3 EA ✓	DAS 61 9-89	LT-17-004770
Sales Order Number: SO19-01024.002 Shipping Instructions: Ship June 18					
Customer PO number: POHB043736 ✓					

*** End of Document ***

RECEIVED

JUN 24 2019

DART AEROSPACE LTD.

>> denotes that the Packing Slip line item has already been printed.



Jamaica Bearings Company

A division of the Jamaica Bearings Group

1700 Jericho Turnpike, New Hyde Park, NY 11040-4738

Telephone 516-326-1350 / Fax 516-326-2045 www.jamaicabearings.com

Remittance Address: Jamaica Bearings Company, P.O. Box 1080, New Hyde Park, NY 11040-0413

PACK SLIP

720067-00

DATE 5/08/17

CUSTOMER ORDER NUMBER	CUSTOMER CODE	DELIVERY TERMS	PAYMENT TERMS	SHIP VIA	BILL OF LADING NUMBER
PO-17-001181	EAGLE COPT	SHIP POINT	NET 30 DAYS	FEDX INT P	

SOLD TO	SHIP TO
EAGLE COPTERS MAINTENANCE LTD. 823 MCTAVISH ROAD N.E. CALGARY, ALBERTA T2E 7G9 CANADA	EAGLE COPTERS MAINTENANCE LTD. 823 MCTAVISH ROAD N.E. CALGARY, ALBERTA T2E 7G9 CANADA

F 109223425

EAGLE COPT

By 05/10/2017

7127 7498 8956

ITEM	QUANTITY	CUSTOMER PART NUMBER	MFR	JAMAICA PART NUMBER	MFR
001	42			047-140-252-005 8483308055	99528
		% LOT# ISF14-0000	QTY	42	TRACE# 560558

THESE COMMODITIES, TECHNOLOGY OR SOFTWARE WERE EXPORTED FROM THE UNITED STATES IN ACCORDANCE WITH THE EXPORT ADMINISTRATION REGULATIONS. DIVERSION CONTRARY TO U.S. LAW PROHIBITED.

** NOTES **

CERTIFICATE OF COMPLIANCE

IT IS HEREBY CERTIFIED THAT THE PARTS SHIPPED ON THIS PACK SLIP ARE IN ACCORDANCE WITH THE REQUIREMENTS, SPECIFICATIONS, OR DRAWINGS LISTED ON YOUR PURCHASE ORDER.

RELEASE OF AERONAUTICAL REPLACEMENT PARTS FOR CIVIL AIRCRAFT

WE FURTHER CERTIFY THAT WE ARE AN ACCREDITED DISTRIBUTOR UNDER THE PROVISIONS OF AC 00-56B. WE ARE ENCLOSING (WHEN APPLICABLE) A TRUE COPY OF FAA 8130-3 AND/OR APPLICABLE REGULATORY AIRWORTHINESS APPROVAL DOCUMENT AND PRODUCER C OF C. THE ORIGINAL(S) ARE BEING MAINTAINED ON FILE.

MICHAEL MATRAZZO, DIRECTOR OF QUALITY

NO MATERIAL RETURNABLE WITHOUT WRITTEN PERMISSION OF THE COMPANY AND ALL GOODS MUST BE RETURNED TRANSPORTATION CHARGES PREPAID. CLAIMS FOR SHORTAGES MUST BE MADE UPON RECEIPT OF SHIPMENT ACCOMPANIED BY PACKING LIST. OUR RESPONSIBILITY CEASES UPON DELIVERY OF GOODS TO CARRIER.

JBC No. 720067 B/O 00 TRACE# 560558

JBC CERTIFIED TRUE COPY 05/08/17



21 Taylor Street
 Danbury, Connecticut 06810
 Phone: 203-744-8323 Fax: 203-744-1691
 Toll Free: 800-377-1937

Shipping List 042065

Customer No 000684

Sales Order Shipper

Sold to : JAMAICA BEARINGS COMPANY
 1700 JERICHO TURNPIKE
 NEW HYDE PARK NY 11040-4738
 United States

Ship to : JAMAICA BEARINGS COMPANY
 1700 JERICHO TURNPIKE
 SOUTH 17TH STREET LOADING DOCK
 NEW HYDE PARK NY 11040-4738
 United States

Ship Date	Customer PO	Sales Order	# of Boxes	Weight	Ship VIA	Bill of Lading	FOB
05/05/2017	202386	022422-00	1	10.000	UPS-PREPAY & ADD		DANBURY
Item	Part / Description / Details				Order Quantity	Ship Quantity	
000001	REP-4TH-6 U/M EA SO Item 1 BEARING, ROD END, TEFLON-LINED, MALE CUSTOMER PART NO: 047-140-252-005 Lot/SN(s) ISF14-0000 Qty 42				42.00000	42.00000	



CERTIFICATE OF COMPLIANCE

Vendor certifies that parts shipped under Customer Purchase Order Number noted above conform in all respects to applicable specifications and/or standards. Complete physical and chemical test reports are on file and available for review. Processing, product testing and inspection control of raw material shall be in conformance with all applicable specifications and/or standards.

Signed

Title

729007-7-74C-00-TRAC
RAWAL BARN
 CORPORATION

Shipping List 042065

Customer No 000684

Sales Order Shipper

21 Taylor Street
Danbury, Connecticut 06810
Phone: 203-744-0323 Fax: 203-744-1691
Toll Free: 800-377-1937

Sold to : JAMAICA BEARINGS COMPANY
1700 JERICO TURNPIKE
NEW HYDE PARK NY 11040-4738
United States

CUSTOMER



21 TAYLOR STREET
DANBURY, CT 06810

Phone: (203) 744-0323 Fax: (203) 744-1691

Toll Free: 800-377-1937

FINAL INSPECTION METHOD SHEET

Date: 5-04-17

Customer Name: JAMAICA BEARINGS CO

PO #: 202386

Lot #: ISF14

Customer P/N: 047-140-252-5

Customer DWG #: 047-140-252

Rev: R

Radial P/N: REP-4TH-6

Radial DWG #: REP-4TH-6

Rev: C

Radial Name: ROD END ASS'Y

Lot Qty: 42

Sample 08

DIMENSION	INSPECTION METHOD	AQL	RESULTS	ACC	REJ
BALL WIDTH - .588 - .593	DIGITAL MIC.	1.0	.591-.5925	X	
RE WIDTH - .411 - .421	DIGITAL MIC.	1.0	.412-.418	X	
I.D. - .2494 - .2500	PLUG GAGES	1.0	ACCEPT	X	
HEAD DIA: .985 - 1.010	CALIPER	1.0	1.000-1.006	X	
SHANK DIA: .618 - .620	DIGITAL MIC.	1.0	.6182-.620	X	
SHANK LENGTH: 1.115 - 1.135	CALIPER	1.0	1.135-1.130	X	
C/L TO END: 1.885-1.865	COMPARATOR	1.0	1.881-1.877	X	
TORQUE: 1 - 3 INCH LBS	TORQUE GAGE	1.0	1.5"-3"LBS	X	
VISUAL INSPECTION	VISUAL	1.0	ACCEPT	X	

SAMPLING PLAN - ANSI/ASQC Z1.4 1993 LEV. II - UNLESS CUSTOMER SPECIFIED
"NO DEFECTS ALLOWED ON ANY SAMPLE"

Inspected By: GENE FEOLA

Accept: RB ACC 3

Reject: _____

Title: INSPECTOR

1. Approving National Authority/Country Transport Canada		Authorized Release Certificate FORM ONE			3. Form Tracking Number SO19-01024.002
4. Approved Organization Name and Address Eagle Copters Maintenance Ltd 823 McTavish Road NE, Calgary, Alberta, Canada, T2E 7G9					5. Work Order/Contract/Invoice INV-19-002192.2
6. Item 2	7. Description BEARING	8. Part Number 047-140-252-005	9. Quantity 3 EA	10. Serial Number/ Lot Number LT-17-004770	11. Status/Work Inspected
12. Remarks This product has been passed through EAGLE receiving inspection IAW the TCCA approved Eagle Maintenance policy manual and all certification kept on file at Eagle Copters.					
Time Since New: <u>0.0</u> Time Since Overhaul: <u>0.0</u> Other: <u>0.0</u>					
13a. Certifies that the items identified above were manufactured in conformity to: ☐ Approved design data and are in condition for safe operation ☐ Non-approved design data specified in block 13			14a. ☒ CAR 571.10 Maintenance Release ☐ Other regulations specified in block 12 Certifies that, unless otherwise specified in block 12, the work identified in block 11 and described in block 12 has been performed in compliance with the Canadian Aviation Regulations		
13b. Authorized Signature 		13c. Certificate/Approval No. 		14b. Authorized Signature   14c. Certificate/Approval No. TC AMO Approval No 6-81	
13d. Name 		13e. Date 		14d. Name Kyla Dye 14e. Date (dd/mm/yyyy) 18-Jun-2019	

Installer Responsibilities

This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a and 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.

1. Approving National Authority/Country Transport Canada		Authorized Release Certificate FORM ONE			3. Form Tracking Number SO19-01024.001
4. Approved Organization Name and Address Eagle Copters Maintenance Ltd 823 McTavish Road NE, Calgary, Alberta, Canada, T2E 7G9				5. Work Order/Contract/Invoice TCCA AMO Number 6-81 EASA Part- 145.7028 Chilean Approval Number 333 INV-19-002192.1	
6. Item 1	7. Description BEARING	8. Part Number 047-140-252-005	9. Quantity 3 EA	10. Serial Number/ Lot Number LT-17-004769	11. Status/Work Inspected
12. Remarks This product has been passed through EAGLE receiving inspection IAW the TCCA approved Eagle Maintenance policy manual and all certification kept on file at Eagle Copters.					
Time Since New: <u>6.0</u> Time Since Overhaul: <u>0.0</u> Other: <u>0.0</u>					
13a. Certifies that the items identified above were manufactured in conformity to: ☐ Approved design data and are in condition for safe operation ☐ Non approved design data specified in block 13			14a. ☒ CAR 571.10 Maintenance Release ☐ Other regulations specified in block 12 Certifies that, unless otherwise specified in block 12, the work identified in block 11 and described in block 12 has been performed in compliance with the Canadian Aviation Regulations		
13b. Authorized Signature 		13c. Certificate/Approval No. 		14b. Authorized Signature  	14c. Certificate/Approval No. TC AMO Approval No 6-81
13d. Name 		13e. Date 		14d. Name Kyla Dye	14e. Date (dd/mmm/yyyy) 18-Jun-2019

Installer Responsibilities

This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a and 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.